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(54) Title: FUNGICIDAL 7-ALKYL-TRIAZOLOPYRIMIDINES

(57) Abstract

The novel compounds of formula (I), wherein R! represents an optionally substituted alkyl, alkenyl, alkynyl, alkadienyl, or aryl group, or an optionally substituted cycloalkyl or cycloalkenyl group, in which one CH2 group may also be

$$\begin{array}{c|c}
 & L^2 \\
 & L^3 \\
 & L^4
\end{array}$$

$$\begin{array}{c|c}
 & L^4
\end{array}$$

$$\begin{array}{c|c}
 & L^4
\end{array}$$

replaced by O, S or NR², in which R² represents a hydrogen atom or an alkyl group; X represents a hydrogen or halogen atom, or a hydroxy, alkoxy, aryloxy, aralkyloxy, haloalkoxy, alkylthio, cyano, amino, alkylamino or dialkylamino group; L¹, L², L³, L⁴ and L⁵ each independently represent a hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group or a nitro or cyano group show selective fungicidal activity. The new compounds are processed with carriers and, optionally, adjuvants, to afford fungicidal compositions, useful in agricultural applications.

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FUNGICIDAL 7-ALKYL-TRIAZOLOPYRIMIDINES

BACKGROUND OF THE INVENTION

This invention relates to certain triazolopyrimidine compounds, a process for their preparation, compositions containing such compounds, a method for combating a fungus at a locus comprising treating the locus with such compounds and their use as fungicides.

EP-A-0 071 792 discloses compounds of the general formula

$$R^{c}$$
 A
 N
 N
 R^{b}
 R^{b}

in which R^b represents alkyl, halogen, alkoxy, cyano, cycloalkyl, aryl, aryloxy, arylthio, aralkyl, arylalkyl, arylalkyloxy or arylalkylthio each optionally substituted by halogen or alkoxy; or (R^a)_n represents a benzene, indane or tetrahydronaphthalene ring fused with the phenyl ring, aromatic moieties in the above groups being optionally substituted by alkyl, alkoxy, halogen or cyano; n is 1 or 2; R^b and R^c are each hydrogen, alkyl or aryl, A represents a nitrogen atom or a CR^d group, and R^d is as R^b but can also be halogen, cyano or alkoxycarbonyl or, together with R^b, can form an alkylene chain containing up to two double bonds. The compounds are said to be active against various phytopathogenic fungi, especially those of the phycomycete class. However, evidence of fungicidal activity is only provided for these compounds against *Plasmopara viticola*, a member of the oomycete class of fungi.

U.S. Patent 5,593,996 discloses compounds of the general formula

in which R^a represents an optionally substituted alkyl, alkenyl, alkadienyl, cycloalkyl, bicycloalkyl or heterocyclyl group; R^b represents a hydrogen atom or an alkyl group; or

R^a and R^b together with the interjacent nitrogen atom represent an optionally substituted heterocyclic ring; R^c represents an optionally substituted phenyl or naphthyl group; and R^d represents a halogen atom or a group -NR^eR^f where R^e represents a hydrogen atom or an amino, alkyl, cycloalkyl or bicycloalkyl group and R^f represents a hydrogen atom or an alkyl group.

Makisumi *et al.*, Chem. Pharm Bull. 12 (2) 204-212, (1964) describe the preparation of 5,6,7-trimethyl-s-triazolo[1,5-a]pyrimidine. However, there is no disclosure of any fungicidal activity.

The broad generic formula of U.S. Patent 4,863,843 suggests the use hydroxy-substituted triazolopyrimidines as components of photographic silver halide emulsions. However, there is no single 7-alkyl-6-aryl-5-hydroxytriazolopyrimidine disclosed. Moreover, there is no disclosure of fungicidal properties.

SUMMARY OF THE INVENTION

The present invention provides compounds of formula I

$$\begin{array}{c|c}
 & L^2 \\
 & L^3 \\
 & L^4 \\
 & N \\
 & N \\
 & N \\
 & X
\end{array}$$
(I)

wherein

R¹ represents an optionally substituted alkyl, alkenyl, alkynyl, alkadienyl, or aryl group, or an optionally substituted cycloalkyl or cycloalkenyl group, in which one CH₂ group may also be replaced by O, S or NR², in which R² represents a hydrogen atom or an alkyl group;

X represents a hydrogen or halogen atom, or a hydroxy, alkoxy, aryloxy, aralkyloxy, haloalkoxy, alkylthio, cyano, amino, alkylamino or dialkylamino group; L¹, L², L³, L⁴ and L⁵ each independently represent an hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group or a nitro or cyano group.

These new compounds show an excellent selective fungicidal activity in various crops.

It is an object of the present invention to provide novel, selective fungicidal compounds.

It is a further object of the invention to provide methods for controlling an undesired fungus by contacting said plants with a fungicidally effective amount of the new compounds.

It is still another object of the invention to provide selective fungicidal compositions containing the new compounds as active ingredients.

These and other objects and features of the invention will be more apparent from the detailed description set forth hereinbelow, and from the appended claims.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

It has surprisingly been found that the compounds of formula I exhibit an excellent fungicidal activity against a broad range of fungi and thus have broad utility in the agricultural field.

In general terms, unless otherwise stated, as used herein the term "halogen atom" may denote a bromine, iodine, chlorine or fluorine atom, and is especially a bromine, chlorine or fluorine atom. Optionally substituted moieties may be unsubstituted or have from one up to the maximal possible number of substituents. Typically, 0 to 2 substituents are present.

In general terms, unless otherwise stated herein, the terms "alkyl," "alkenyl," "alkynyl," "alkadienyl" as used herein with respect to a radical or moiety refer to a straight or branched chain radical or moiety. As a rule, such radicals have up to 10, in particular up to 6 carbon atoms. Preferably an alkyl moiety has from 1 to 10 carbon atoms, preferably from 2 to 6 carbon atoms. A preferred alkyl moiety is an ethyl or especially a methyl, group. Preferably, an alkenyl moiety has from 2 to 6 carbon atoms.

In general terms, unless otherwise stated herein, the term "aryl," as used herein with respect to a radical or moiety refers to an aryl group having 6, 10 or 14 carbon atoms, preferably 6 or 10 carbon atoms, in particular, phenyl, being optionally substituted by one or more halogen atoms, nitro, cyano, alkyl, preferably C_{1-6} alkyl, alkoxy, preferably C_{1-6} alkoxy, haloalkyl, preferably C_{1-6} haloalkoxy groups.

In general terms, unless otherwise stated herein, the terms "cycloalkyl" or "cycloalkenyl," as used herein with respect to a radical or moiety refer to a cycloalkyl

WO 99/41255 PCT/US99/02808 group having 3 to 8 carbon atoms or a cycloalkenyl group having 5 to 8 carbon atoms, preferably 5 to 7 carbon atoms, in particular cyclopentyl, cyclohexyl or cyclohexenyl being optionally substituted by one or more halogen atoms, nitro, cyano, alkyl, preferably C_{1-6} alkyl, alkoxy, preferably C_{1-6} alkoxy.

In general terms, unless otherwise stated herein, the term "cycloalkyl or cycloalkenyl, in which one CH₂ group is replaced by O, S or NR²," as used herein with respect to a radical or moiety, refers to a saturated or unsaturated heterocyclyl group having 5 or 6 ring atoms selected from carbon, oxygen, sulfur and nitrogen, one of which being oxygen, sulfur or nitrogen being optionally substituted by one or more halogen atoms, nitro, cyano, alkyl, preferably C₁₋₆ alkyl, alkoxy, preferably C₁₋₆ alkoxy, preferably 2,3-dehydropiperid-3-yl, tetrahydropyranyl, tetrahydrofuranyl or tetrahydrothienyl, in particular N-methyl-2,3-dehydropiperid-3-yl.

Preferred compounds of this are those compounds of the general formula I in which any alkyl part of the groups R¹, R² or X which may be straight chained or branched, contains 1 to 10 carbon atoms, preferably, 2 to 9 carbon atoms, more preferably, 3 to 6 carbon atoms, any alkenyl, alkynyl or alkadienyl part of the substituents R¹ contains 2 to 10 carbon atoms, preferably, 3 to 9 carbon atoms, more preferably, 4 to 6 carbon atoms, any cycloalkyl part of the substituents R1 contains from 3 to 10 carbon atoms, preferably, from 3 to 8 carbon atoms, more preferably, from 3 to 6 carbon atoms, and any aryl part of the substituents R¹ contains 6, 10 or 14 carbon atoms, preferably, 6 or 10 carbon atoms, and in which each optionally substituted group independently is substituted by one or more halogen atoms or nitro, cyano, alkyl, preferably, C₁₋₆ alkyl, cycloalkyl, preferably, C₃₋₆ cycloalkyl, cycloalkenyl, preferably, C₃₋₆ cycloalkenyl, haloalkyl, preferably C₁₋₆ haloalkyl, halocycloalkyl, preferably C₃₋₆ halocycloalkyl, alkoxy, preferably C_{1-6} alkoxy, alkanoyloxy, preferably C_{1-6} alkanoyloxy, haloalkoxy, preferably C_{1.6} haloalkoxy, alkylthio, preferably C_{1.6} alkylthio, phenyl, halo-, dihalo- or trihalophenyl or pyridyl groups. Any alkyl, alkenyl or alkynyl group may be linear or branched. A halogen atom suitably denotes a fluorine, chlorine or iodine atom.

Especially preferred compound of this are compounds of the general formula I in which R^1 represents a C_{1-10} alkyl, C_{1-10} haloalkyl, in particular, a fluorinated C_{1-10} alkyl group, C_{3-6} cycloalkyl, C_{3-8} cycloalkyl- C_{1-6} alkyl, C_{1-6} alkyl- C_{3-8} cycloalkyl, in particular, a methylcyclohexyl group, halo- C_{3-6} cycloalkyl, in particular a fluorocyclohexyl, most preferably a 3- or-4-fluorocyclohexyl group, C_{5-8} cycloalkenyl, C_{1-10} alkoxy- C_{1-6} alkyl, a

WO 99/41255 PCT/US99/02808 phenyl, a mono- or di- C_{1-6} alkyl-phenyl group, a phenyl- C_{1-10} alkyl, or a mono- or di- C_{1-6} alkyl-phenyl- C_{1-10} alkyl group, in particular, a benzyl group.

Preferably at least one of the substituents L^1 through L^5 , in particular L^1 and/or L^5 , is different from hydrogen. L^1 is preferably a fluorine or chlorine atom or a methyl, methoxy or trifluoromethoxy group. The other substituents are preferably selected from hydrogen or fluorine.

Also, particularly preferred are compounds of formula I, in which the phenyl group of formula

wherein R represents an alkyl group.

Most preferred are the 2-chloro-6-fluorophenyl, the 2,4,6-trifluorophenyl and the 2,6-difluoro-4-methoxyphenyl groups.

Also preferred are compounds of the general formula I in which X represents a halogen atom, in particular, a chlorine or iodine atom, a C_{1-10} alkoxy, in particular, a methoxy or ethoxy group, a C_{1-10} haloalkoxy, in particular a fluorinated C_{1-10} alkoxy group, most preferably, a fluorinated methoxy or ethoxy group, a phenoxy, a mono- or di- C_{1-6} alkylphenoxy group, a phenyl- C_{1-10} alkoxy, or a mono- or di- C_{1-6} alkylphenyl- C_{1-10} alkoxy group, in particular, a benzyloxy group.

Included in the scope of the present invention are (R) and (S) isomers of compounds of general formula I having a chiral center and the racemates thereof, and salts, N-oxides and acid addition compounds.

The compounds according to general formula I are oils, gums, semi-solids or crystalline solid materials. They are superior by virtue of their valuable fungicidal properties, in particular, their fungitoxicity against a broad range of phythopathogenic fungi. For example, they can be used in agriculture or related fields for the control of phytopathogenic fungi such as Alternaria solani, Botrytis cinerea, Cercospora beticola, Cladosporium herbarum, Corticium rolfsii, Erysiphe graminis, Helminthosporium tritici repentis, Leptosphaeria nodorum, Micronectriella nivalis, Monilinia fructigena, Mycosphaerella ligulicola, Mycosphaerella pinodes, Phytophthora infestans, Pyricularia grisea f.sp. oryzae, Rhizoctonia solani, Monographella nivalis Sclerotinia sclerotiorum, Uncinula necator and Venturia inaequalis, in particular for the control of, Alternaria solani Botrytis cinerea and Venturia inaequalis. The compounds of general formula I according to the invention possess a high fungicidal activity within a wide concentration range and may be used in agriculture without any difficulties.

Moreover, the compounds according to the invention show enhanced residual control of fungi compared with conventional fungicides.

Good results in terms of control of phythopathogenic fungi are obtained with a compound as defined in formula I wherein:

X represents a halogen atom, an alkoxy or haloalkoxy group, in particular a chlorine or iodine atom or a methoxy, ethoxy, fluoromethoxy or 2,2,2-difluorethoxy group;

 R^1 represents preferably straight chained or branched C_1 - C_8 -alkyl, in particular n-propyl, iso-propyl, 1- or 2-methylpropyl, n-butyl, n-pentyl or n-hexyl, C_{3-7} -cycloalkyl being optionally substituted by a fluorine atom, a C_1 - C_8 -alkyl group or a C_2 - C_8 -alkanoyloxy group, in particular cyclopentyl, cyclohexyl, 4-methylcyclohexyl, 4-acetoxycyclohexyl or 3- or 4-fluorocyclohexyl, straight chained or branched C_1 - C_6 -haloalkyl, in particular 3,3,3-trifluoropropyl, or phenyl being optionally substituted by at least one halogen atom or at least one C_1 - C_8 -alkyl or C_1 - C_8 -alkoxy group.

Particularly preferred are the compounds of formula IA,

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wherein

 R^1 is as herein above defined, X represents a chlorine or iodine atom, or a methoxy or ethoxy group, and L^1 , L^2 and L^3 each independently represent a hydrogen, fluorine or chlorine atom, or a methoxy, methyl, or trifluoromethoxy group, at least one of which is other than hydrogen.

Especially good results in terms of control of phytopathogenic fungi are obtained by using, for example, the following compounds of formula I:

5-chloro-6-phenyl-7-butyl-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-butyl-1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-

(2-chloro-6-fluorophenyl)-7-hexyl-,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-butyl-6-

(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-butyl-6-(2-methylphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-butyl-6-(2-chlorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-butyl-6-(2-fluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-butyl-6-(2,6-difluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-ethyl-1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(2-methylpropyl

[1,2,4] triazolo [1,5-a] pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(2-methylpropyl)- [1,2,4] triazolo [1,5-a] pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-pentyl-[1,2,4]triazolo [1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-isopropyl-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-(1-methylpropyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-cyclopentyl-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-cyclohexyl-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-cyclohexyl-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-5-methoxy-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-6-(2,6-difluorophenyl)-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-6-(2-fluorophenyl)-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine, 6-(2-chloro-

6-fluorophenyl)-7-cyclohexyl-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-(4-methylcyclohexyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-5-iodo-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-cyclohexyl-6-(2,4-difluoro-6-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

7-(4-chloro-3-hydroxycyclohexyl)-5-chloro-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-(cis-4-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-(cis-3-fluoro-3-cyclohexyl)-6-(2,4,6-

trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-(trans-4-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-5-(N-methylamino)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-5-(N,N-dimethylamino)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-cyclohex-3-enyl-6-(2,6-difluoro-4-methoxyphenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-(trans-4-fluoro-3-cyclohexyl)-5-methoxy-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-ethoxy-[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-isopropoxy-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-(2,2,2-trifluoroethoxy)-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-phenoxy-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-5-benzyloxy-6-(2,6-difluoro-4-methoxyphenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-7-(N-methyl-2,3-dehydropiperid-3-yl)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2,6-difluorophenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2-chloro-6-fluorophenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-(4-acetoxycyclohexyl)-5-chloro-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-(4-acetoxycyclohexyl)-5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-4-fluorocyclohexyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(trans-4-fluorocyclohexyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-3-fluorocyclohexyl)-

[1,2,4]triazolo[1,5-a]pyrimidine,

6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-4-fluorocyclohexyl)-5-methoxy-

[1,2,4]triazolo[1,5-a]pyrimidine,

6-(2,6-difluoro-4-methoxyphenyl)-7-(trans-4-fluorocyclohexyl)-5-methoxy-

[1,2,4]triazolo[1,5-a]pyrimidine,

6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-3-fluorocyclohexyl)-5-methoxy-

[1,2,4]triazolo[1,5-a]pyrimidine,

7-cyclohexyl-5-fluoromethoxy-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine.

The present invention further provides a process for the preparation of a compound of formula I which comprises

(a) reacting a 5,7-dihalo-triazolopyrimidine of formula II,

$$\begin{array}{c|c}
 & L^2 \\
 & L^3 \\
 & L^4 \\
 & N \\$$

wherein L¹, L², L³, L⁴ and L⁵ are as herinbefore defined for formula I and Hal represents a halogen atom, with a compound of formula III

$$R^{1}$$
 Met (III)

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R1 is hereinbefore defined for formula I,

Met represents a free or complexed metal atom, such as, for example, Li, Mg or Zn in the presence of a transition metal, in particular, Cu, to afford a compound of formula I, in which X represents a halogen atom, and

(b) optionally treating the resulting 5-halogentriazolopyrimidine with an alcohol or a thioalcohol in the presence of a base, or with a metal amide, a metal alkylamide or a metal dialkylamide, or a metal cyanide.

The reaction between the 5,7- dihalo-6-phenyl-triazolopyrimidines of formula II, which are known from U.S. Patent No. 5,593,996, and the compound of formula III is conveniently carried out in the presence of a solvent. Suitable solvents include ethers, such as dioxane, diethyl ether and, especially, tetrahydrofuran, hydrocarbons such as hexane, cyclohexane or mineral oil, and aromatic hydrocarbons, for example toluene, or mixtures of these solvents. The reaction is suitably carried out at a temperature in the range from about -100 °C to about +100 °C, the preferred reaction temperature being from about -80 °C to about +40 °C. It is also preferred that the reaction is carried out in the presence of copper ions, preferably equimolar amounts of copper(I) halides, in particular copper(I) iodide.

Furthermore, the compounds of formula I may be prepared by reacting the corresponding alkyl 2-aryl-3-alkyl-3-oxopropionates of formula IV

wherein R¹ and L¹, L², L³, L⁴, and L⁵ are as hereinbefore defined for formula I and R' represents an optionally substituted alkyl group, with 2-amino-[1,3,4]-triazole.

This reaction is preferably carried out either at elevated temperatures in the presence of a tertiary amine, in particular tri-n-butylamine, analogously to the methods disclosed in EP 0 770 615, or in the presence of acetic acid analogously to the methods disclosed by G. Fischer in Advances in Heterocyclic Chemistry, Vol. 57, 1993, pages 81-138.

The resulting 7-substituted 5-hydroxytriazolopyrimidine of formula I, wherein X represents a hydroxy group, is subsequently treated with a halogenating agent, preferably selected from the group consisting of phosphorous oxychloride, phosphorous oxybromide, phosphorous pentachloride, phosphorous pentabromide, analogously to the methods disclosed in EP 0 770 615.

The compounds of formula I, wherein R¹ represents a fluorocycloalkyl group, can be prepared by reaction of the corresponding compounds of formula I, wherein R¹ represents a cycloalkenyl group, with a fluorination agent, in particular with hydrogenfluoride. The reaction between the 7cycloalkenyl-triazolopyrimidines of formula I, and hydrogenfluoride is conveniently carried out in the presence of a tertiary amine. Suitable tertiary amines include pyridine, triethylamine, tri-n-butylamine or mixtures of these amines. The reaction is suitably carried out at a temperature in the range from about -20 °C to about +80 °C, the preferred reaction temperature being from about 0 °C to about +40 °C, and most preferably at ambient temperature.

The compounds of general formula I have been found to possess fungicidal activity. Accordingly, the invention further provides a fungicidal composition which comprises as the active ingredient at least one compound of formula I as defined above, and one or more carriers. A method of making such a composition is also provided which comprises bringing a compound of formula I as defined above into association with the carrier(s). Such a composition may contain a single active ingredient or a mixture of several active ingredients of the present invention. It is also envisaged that different isomers or mixtures of isomers may have different levels or spectra of activity and thus compositions may comprise individual isomers or mixtures of isomers.

A composition according to the invention preferably contains from 0.5% to 95% by weight (w/w) of active ingredient.

A carrier in a composition according to the invention is any material with which the active ingredient is formulated to facilitate application to the locus to be treated, which may as, for example, a plant, seed or soil, or to facilitate storage, transport or handling. A carrier may be a solid or a liquid, including material which is normally a gas but which has been compressed to form a liquid.

The compositions may be manufactured into a variety of formulations sutiable for agricultural use, e.g. emulsion concentrates, solutions, oil in water emulsions, wettable powders, soluble powders, suspension concentrates, dusts, granules, water dispersible granules, micro-capsules, gels and other formulation types by well-established

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procedures. These procedures include intensive mixing and/or milling of the active ingredients with other substances, such as fillers, solvents, solid carriers, surface active compounds (surfactants), and optionally solid and/or liquid auxilaries and/or adjuvants. The form of application such as spraying, atomizing, dispersing or pouring may be chosen like the compositions according to the desired objectives and the given circumstances.

Solvents may be aromatic hydrocarbons, *e.g.* Solvesso[®] 200, substituted naphthalenes, phthalic acid esters, such as dibutyl or dioctyl phthalate, aliphatic hydrocarbons, *e.g.* cyclohexane or paraffins, alcohols and glycols as well as their ethers and esters, *e.g.* ethanol, ethyleneglycol mono- and dimethyl ether, ketones such as cyclohexanone, strongly polar solvents such as N-methyl-2-pyrrolidone, or γ-butyrolactone, higher alkyl pyrrolidones, *e.g.* n-octylpyrrolidone or cyclohexylpyrrolidone, epoxidized plant oil esters, *e.g.* methylated coconut or soybean oil ester and water. Mixtures of different liquids are often suitable solvents.

Solid carriers, which may be used for dusts, wettable powders, water dispersible granules, or granules, may be mineral fillers, such as calcite, talc, kaolin, montmorillonite or attapulgite. The physical properties may be improved by addition of highly dispersed silica gel or polymers. Carriers for granules may be porous material, *e.g.* pumice, kaolin, sepiolite, bentonite; non-sorptive carriers may be calcite or sand. Additionally, a multitude of pre-granulated inorganic or organic materials may be used, such as dolomite or crushed plant residues.

Pesticidal compositions are often formulated and transported in a concentrated form which is subsequently diluted by the user before application. The presence of small amounts of a carrier which is a surfactant facilitates this process of dilution. Thus, preferably at least one carrier in a composition according to the invention is a surfactant. For example, the composition may contain at two or more carriers, at least one of which is a surfactant.

Surfactants may be nonionic, anionic, cationic or zwitterionic substances with good dispersing, emulsifying and wetting properties depending on the nature of the compound according to general formula I to be formulated. Surfactants may also mean mixtures of individual surfactants.

The compositions of the invention may for example be formulated as wettable powders, water dispersible granules, dusts, granules, solutions, emulsifiable

WO 99/41255 PCT/US99/02808 concentrates, emulsions, suspension concentrates and aerosols. Wettable powders usually contain 5 to 90% w/w of active ingredient and usually contain in addition to solid inert carrier, 3 to 10% w/w of dispersing and wetting agents and, where necessary, 0 to 10% w/w of stabilizer(s) and/or other additives such as penetrants or stickers. Dusts are usually formulated as a dust concentrate having a similar composition to that of a wettable powder but without a dispersant, and may be diluted in the field with further solid carrier to give a composition usually containing 0.5 to 10% w/w of active ingredient. Water dispersible granules and granules are usually prepared to have a size between 0.15 mm and 2.0 mm and may be manufactured by a variety of techniques. Generally, these types of granules will contain 0.5 to 90% w/w active ingredient and 0 to 20% w/w of additives such as stabilizer, surfactants, slow release modifiers and binding agents. The so-called "dry flowables" consist of relatively small granules having a relatively high concentration of active ingredient. Emulsifiable concentrates usually contain, in addition to a solvent or a mixture of solvents, 1 to 80% w/v active ingredient, 2 to 20% w/v emulsifiers and 0 to 20% w/v of other additives, such as stabilizers, penetrants and corrosion inhibitors. Suspension concentrates are usually milled so as to obtain a stable, non-sedimenting flowable product and usually contain 5 to 75% w/v active ingredient, 0.5 to 15% w/v of dispersing agents, 0.1 to 10% w/v of suspending agents such as protective colloids and thixotropic agents, 0 to 10% w/v of other additives such as defoamers, corrosion inhibitors, stabilizers, penetrants and stickers, and water or an organic liquid in which the active ingredient is substantially insoluble; certain organic solids or inorganic salts may be present dissolved in the formulation to assist in preventing sedimentation and crystalization or as antifreeze agents for water.

Aqueous dispersions and emulsions, for example, compositions obtained by diluting the formulated product according to the invention with water, also lie within the scope of the invention.

Of particular interest in enhancing the duration of the protective activity of the compounds of this invention is the use of a carrier which will provide slow release of the pesticidal compounds into the environment of a plant which is to be protected.

The biological activity of the active ingredient can also be increased by including an adjuvant in the spray dilution. An adjuvant is defined here as a substance which can increase the biological activity of an active ingredient but is not itself significantly biologically active. The adjuvant can either be included in the formulation as a

WO 99/41255 PCT/US99/02808 coformulant or carrier, or can be added to the spray tank together with the formulation containing the active ingredient.

As a commodity the compositions of the present invention are preferably in a concentrated form which is then diluted for use by the end user. The concentrated compositions are typically diluted to a concentration down to 0.001% of active ingredient for application to the target.. The typical doses usually are in the range from 0.01 to 10 kg a.i./ha.

Examples of formulations according to the invention are:

Emulsion	Concentrate	(EC)

Active Ingredient	Compound of Example 44	30 % (w/v)
Emulsifier(s)	Atlox [®] 4856 B and Atlox [®] 4857 B ¹⁾	5 % (w/v)
Solvent	Shellsol [®] A ²⁾	to 1000 ml

Suspension Concentrate (SC)

Active Ingredient	Compound of Example 44	50 % (w/v)
Dispersing agent	Soprophor® FL 3)	3 % (w/v)
Antifoaming agent	Rhodorsil [®] 422 ³⁾	0.2 % (w/v)
Structure agent	Kelzan [®] S ⁴⁾	0.2 % (w/v)
Antifreezing agent	Propylene glycol	5 % (w/v)
Biocidal agent	Proxel ^{® 5)}	0.1 % (w/v)
Water		to 1000 ml

Wettable Powder (WP)

Active Ingredient	Compound of Example 44	60 % (w/w)
Wetting agent	Atlox [®] 4995 ¹⁾	2 % (w/w)
Dispersing agent	Witcosperse® D-60 6)	3 % (w/w)
Carrier / Filler	Kaolin	35 % (w/w)

Water Dispersible Granules

Active Ingredient Compound of Example 44 50 % (w/w)

WO 99/41255 Dispersing agent	Witcosperse® D-450 ⁶⁾	PCT/US99/02808 8 % (w/w)
Wetting agent	Morwet® EFW 6)	2 % (w/w)
Antifoaming agent	Rhodorsil® EP 6703 3)	1 % (w/w)
Disintegrant	Agrimer® ATF 7)	2 % (w/w)
Carrier / Filler	Kaolin	35 % (w/w)

- Product commercially available from ICI Surfactants
- Product commercially available from Deutsche Shell AG
- Product commercially available from Rhône-Poulenc
- Product commercially available from Kelco Co.
- 5) Product commercially available from Zeneca
- 6) Product commercially available from Witco
- Product commercially available from International Speciality Products

The compositions of this invention can be applied to the plants or their environment simultaneous with, or in succession with, other active substances. These other active substances can be either fertilizers, agents which donate trace elements, or other preparations which influence plant growth. However, they can also be selective herbicides, insecticides, fungicides, bactericides, nematicides, algicides, molfuscicides, rodenticides, virucides, compounds inducing resistance into plants, biological control agents such as viruses, bacteria, nematodes, fungi and other microorganisms, repellents of birds and animals, and plant growth regulators, or mixtures of several of these preparations, if appropriate together with other carrier substances conventionally used in the art of formulation, surfactants or other additives which promote application.

The compositions of this invention can comprise also other compounds having biological activity, e.g. compounds having similar or complementary fungicidal activity or compounds having plant growth regulating, herbicidal or insecticidal activity. Other fungicidal compounds can be, for example, those which are capable of combating diseases of cereals (e.g. wheat) such as those caused by Erysipha, Puccinia, Septoria, Gibberella and Helminthosporium spp., seed and soil borne diseases and downy and powdery mildews on vines and powdery mildew and scab on apples etc. These mixtures of fungicides can have a broader spectrum of activity than the compound of general formula I alone.

Examples of other fungicidal compounds which can be utilized in combination with the compounds of formula I are AC 382042, anilazine, azoxystrobin, benalaxyl, benomyl,

WO 99/41255 PCT/US99/02808 binapacryl, bitertanol, blasticidin S, Bordeaux mixture, bromuconazole, bupirimate, captafol, captan, carbendazim, carboxin, carpropamid, chlorbenzthiazon, chlorothalonil, chlozolinate, copper-containing compounds such as copper oxychloride, and copper sulfate, cycloheximide, cymoxanil, cypofuram, cyproconazole, cyprodinil, dichlofluanid, dichlone, dichloran, diclobutrazol, diclocymet, diclomezine, diethofencarb, difenoconazole, diflumetorim, dimethirimol, dimethomorph, diniconazole, dinocap, ditalimfos, dithianon, dodemorph, dodine, edifenphos, epoxiconazole, etaconazole, ethirimol, etridiazole, famoxadone, fenapanil, fenamidone, fenarimol, fenbuconazole, fenfuram, fenhexamid, fenpiclonil, fenpropidin, fenpropimorph, fentin, fentin acetate, fentin hydroxide, ferimzone, fluazinam, fludioxonil, flumetover, fluquinconazole, flusilazole, flusulfamide, flutolanil, flutriafol, folpet, fosetyl-aluminium, fuberidazole, furalaxyl, furametpyr, guazatine, hexaconazole, IKF-916, imazalil, iminoctadine, ipconazole, iprodione, isoprothiolane, iprovalicarb, kasugamycin, KH-7281, kitazin P, kresoxim-methyl, mancozeb, maneb, mepanipyrim, mepronil, metalaxyl, metconazole, methfuroxam, MON 65500, myclobutanil, neoasozin, nickel dimethyldithiocarbamate, nitrothalisopropyl, nuarimol, ofurace, organo mercury compounds, oxadixyl, oxycarboxin, penconazole, pencycuron, phenazineoxide, phthalide, polyoxin D, polyram, probenazole, prochloraz, procymidione, propamocarb, propiconazole, propineb, pyrazophos, pyrifenox, pyrimethanil, pyroquilon, pyroxyfur, quinomethionate, quinoxyfen, quintozene, spiroxamine, SSF-126, SSF-129, streptomycin, sulfur, tebuconazole, tecloftalame, tecnazene, tetraconazole, thiabendazole, thifluzamide, thiophanate-methyl, thiram, tolclofosmethyl, tolylfluanid, triadimefon, triadimenol, triazbutil, triazoxide, tricyclazole, tridemorph, trifloxystrobin, triflumizole, triforine, triticonazole, validamycin A, vinclozolin, XRD-563, zarilamid, zineb, and ziram.

In addition, the co-formulations according to the invention may contain at least one compound of formula I and any of the following classes of biological control agents such as viruses, bacteria, nematodes, fungi, and other microorganism which are suitable to control insects, weeds or plant diseases or to induce host resistance in the plants. Examples of such biological control agents are: *Bacillus thuringiensis*, *Verticillium lecanii*, *Autographica californica NPV*, *Beauvaria bassiana*, *Ampelomyces quisqualis*, *Bacilis subtilis*, *Pseudomonas fluorescens*, *Steptomyces griseoviridis and Trichoderma harzianum*.

Moreover, the co-formulations according to the invention may contain at least one compound of formula I and a chemical agent that induces the systemic acquired

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resistance in plants such as, for example, isonicotinic acid or derivatives thereof, 2,2-dichloro-3,3-dimethylcyclopropylcarboxylic acid or BION.

The compounds of general formula I can be mixed with soil, peat or other rooting media for the protection of the plants against seed-borne, soil-borne or foliar fungal diseases.

The invention further provides the use as a fungicide of a compound of the general formula I as defined above or a composition as defined above, and a method for combating fungus at a locus, which comprises treating the locus, which may be, for example, plants subject to or subjected to fungal attack, seeds of such plants or the medium in which such plants are growing or are to be grown, with such a compound or composition.

The present invention is of wide applicability in the protection of crop and ornamental plants against fungal attack. Typical crops which may be protected include vines, grain crops such as wheat and barley, rice, sugar beet, top fruit, peanuts, potatoes and tomatoes. The duration of the protection is normally dependent on the individual compound selected, and also a variety of external factors, such as climate, whose impact is normally mitigated by the use of a suitable formulation.

The following examples further illustrate the present invention. It should be understood, however, that these examples should not serve to limit the scope of invention.

Example 1

Preparation of 5-chloro-7-n-hexyl-6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

Copper iodide (0.96 g, 5 mmol) is suspended in tetrohydrofuran (THF, 25 ml) under an inert gas atmosphere. The suspension is cooled to about -70°C and n-hexyllithium (5 ml, 2M in hexanes) is added by syringe. The mixture is stirred for 45 minutes and 5,7-dichloro-6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine (1.6 g, 5 mmol, obtained according to EP 0 770 615) is added as a solution in THF (10 ml). The reaction mixture is stirred for 15 minutes at about -70°C. The reaction mixture is then quenched with a mixture of aqueous saturated ammonium chloride/concentrated ammonia (9:1). The two phase mixture is separated. A brown oil is isolated from the organic layer which is subjected to a chromatographic

WO 99/41255 PCT/US99/02808 purification (light petroleum, 20% to 40% ethylacetate), which yields the product as a crystalline residue (0.75 g, m.p. 55-57°C).

Example 2

<u>2A</u> Preparation of ethyl 2-(2-chloro-6-fluorophenyl)-3-(4-methylcyclohexyl)-3-oxopropionate

Lithium diisopropylamide (0.18 mol) in tetrahydrofuran (270 ml) is added to a mixture of ethyl (2-chloro-6-fluorophenyl)acetate (38.1 g, 0.175 mol) and THF (200 ml) at -70 °C. The reaction mixture is stirred for 2 hours at about -70°C. 4-Methylcyclohexanecarboxylic acid chloride (28.25 g, 0.175 mol) is added and the reaction mixture is allowed to warm up to room temperature over night. The reaction mixture is then quenched with hydrochloric acid (5N, 60 ml) and most of the organic solvent is distilled off under reduced pressure. From the remainder the product is extracted with light petroleum (200 ml). The organic layer is separated, washed with water, dried with magnesium sulphate and concentrated *in vacuo* to yield a yellow oil (63.5 g). This is filtered through silica (light petroleum, 3% ethyl acetate) to yield a pale yellow oil (27.2 g). The product is used in the next step without further purification.

<u>2B</u> Preparation of 5-hydroxy-7-(4-methylcyclohexyl)-6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

A mixture of <u>2A</u> (3.41 g, 10 mmol), aminotriazole (0.84 g, 10 mmol) and tributylamine (1.85 g) is heated to 160°C for 2.5 hours. The reaction mixture is cooled and dissolved in water. The mixture is acidified with hydrochloric acid and extracted with ethyl acetate. Drying and evaporation of the organic phase yields a solid which is treated with light petroleum. 1.66 g of a tan powder is obtained (m.p. 235-240°C).

<u>2C</u> Preparation of 5-chloro-7-(4-methylcyclohexyl)-6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

A mixture of <u>2B</u> (1.0 g, 2.77 mmol) and phosphorus oxychloride (2 ml) is heated to 110°C for 3 hours. After cooling the mixture is dissolved in methylene chloride and

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water is added. The two phase mixture is stirred vigorously for 1 hr. The organic layer is separated, dried and evaporated *in vacuo* to yield a foam (0.8 g). Upon treatment with diisopropyl ether a tan powder (0.5 g) is obtained which melts at 190-194°C.

Example 3

Preparation of 5-methoxy-7-cyclohexyl -6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

A mixture of 5-chloro-7-cyclohexyl-6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine (1.15 g, 3.2 mmol), sodium methylate (0.074 g, 3.2 mmol) and methanol (50 ml) is stirred at ambient temperature for 5.5 hours. The mixture is then poured into water and the product is extracted with methylene chloride. Drying and evaporating the solvent yields a crystalline residue which is treated with a mixture of diisopropylether/light petroleum. 0.85 g of colourless crystals are obtained melting at 193-196°C.

By similar procedures other nucleophilic groups such as azide, cyanide, fluorine, alkylamino, alkylthio, etc. can be introduced.

Example 4

Preparation of 5-chloro-7-hydroxymethyl -6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

A mixture of 5,7-dichloro-6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine (1.9 g, 6 mmol), dibenzoylperoxide (1.04 g, 3 mmol) and molecular sieves 3 A in methanol 50 ml are heated to reflux over night. The mixture is filtered and the sieves are washed thoroughly with ethyl acetate. The combined organic phases are washed with aqueous sodium carbonate, dried and concentrated *in vacuo*. Upon standing the product starts to crystallize. It is filtered off and washed with toluene and dried *in vacuo*. Yield: 1.07 g, F.p.: 172-173°C.

The hydroxy group can be derivatized by standard chemistry, e.g. chlorination, alkylation, acetylation etc. to furnish the derivatives listed in the table.

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Preparation of 5-chloro-7-(4-fluorocyclohexyl)-6-(2,4,6-trifluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

A mixture of 5-chloro-7-(4-cyclohex-3-enyl)-6-(2,4,6-trifluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine (1.3 g, 3.5 mmol) and hydrogenfluoride in pyridine (70%, 8 ml) is stirred at ambient temperature for 2 hours. The mixture is then poured onto a mixture of ice/sodium hydrogencarbonate. The product is extracted from this mixture with ethyl acetate. Drying of the organic phase with magnesium sulfate and evaporation yields 1.4 g of a colourless oil. This is purified by flash chromatograpy giving rise to two product fractions: A, 0.35 g a colourless solid (m.p.: 153°C) which is a mixture (1 : 2) of the trans 4-F and the trans 3-F products and B, 0.82 g a colourless solid (m.p.: 162-166°C) being a mixture (6 : 1) of the 4-cis-F and 3 trans-F products as indicated by NMR analysis.

Example 6

Preparation of 5-chloro-7-(N-methyl-2,3-dehydropiperid-3-yl)-6-(2,4,6-trifluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

To a solution of 5,7-dichloro-6-(2,4,6-trifluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine (1.0 g, 3.1 mmol) in methylene chloride (10 ml) is added N-methyl-2,3-dehydropiperidine (10 mmol) and triethylamine (0.5 ml). The mixture is stirred over night. The reaction mixture is extracted with aqueous 1N hydrogen chloride, water and brine. It is dried and evaporated *in vacuo*. The crude product is purified by flash chromatography using light petroleum/ethyl acetate (1:1) as the eluent. Evaporation of the product containing fractions gives 0.55 g of bright orange crystals melting at 175°C.

Example 7

Synthesis of 5-methoxy-6-aryl-7-alkyl-1,2,4-triazolo[1,5a]pyrimidines

<u>7A</u> Preparation of 5-chloro-7-cyclohexyl-6-(2,6-difluorophenyl)-1,2,4-triazolo[1,5a]pyri-midine

To a solution of zinc bromide (8.1 g, 36 mmol) in 50 ml dry THF is added cyclohexylmagnesium chloride (2M in ether, 18 ml, 36 mmol). The milky white suspension is stirred at ambient temperature for 1 h. In a separate flask lithium chloride (3.05 g, 72 mmol) is dried at about 130°C at 0.1 mbar for 1h. CuCN (3.22 g, 36 mmol) is added and the flask is purged with argon. THF (36 ml) is added and the clear pale green solution is transferred to the previously prepared suspension of the cyclohexylzinc, cooled to -10°C, by syringe. The mixture is stirred at 0°C for 10'. It is then cooled to -25°C and 5,7-dichloro-6-(2,6-difluorophenyl)-1,2,4triazolo[1,5a]pyrimidine (9.05 g, 30 mmol) is added as a solution in 30 ml THF. The mixture is allowed to warm to ambient temperature. Stirring is continued over night. The reaction mixture is then quenched with 100 ml of a mixture of aq. saturated ammonium chloride/conc. ammonia (9:1) and the two phase mixture is separated. The aqueous phase is extracted with dichloromethane. The organic phases are combined, dried and concentrated in vacuo. The resulting residue is treated with light petroleum. The tan crystals are recrystalized from isopropanol to yield colorless crystals, 7.11 g, m.p. 180-84°C.

<u>7B</u> Preparation of 5-methoxy-7-cyclohexyl-6-(2,6-difluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

To a solution of <u>7A</u> (0.25 g, 0.7 mmol) in 10 ml dry methanol is added methanolic sodium methoxide (1.4 ml, 0.7 mmol). The reaction mixture is stirred at ambient temperature for 1 hour. It is then quenched with water and the product is extracted with dichloromethane. Drying and evaporating the organic phases yields a colorless crystalline residue

(0.22 g, 92%, m.p. 190-196°C) which does not require further purification.

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WO 99/41255 Examples 8-100

Using the synthetic procedures described in Examples 1 to 7, the following compounds are prepared and their structure and melting point are given in Table 1 below.

Table I

$$\begin{bmatrix}
N & N & 1 \\
N & N & X
\end{bmatrix}$$

		 ,				melting
Example	R¹	L¹	L³	L ⁵	X	point (° C)
8	methyl	F	Н	CI	CI	154-158
9	hydroxymethyl	F	Н	CI	CI	180-184
10	tetrahydrothien-2-yl	F	Н	CI	CI	oil
11	tetrahydrofuran-2-yl	F	Н	CI	CI	118-121
12	chloromethyl	F	Н	CI	CI	156-160
13	acetoxymethyl	F	Н	CI	CI	107-108
14	methoxymethyl	F	Н	CI	CI	176-180
15	ethoxymethyl	F	Н	CI	CI	97-101
16	tetrahydrofuran-2-yl	OCF ₃	Н	Н	CI	125
17	n-butyl	F	Н	CI	CI	99-102
18	n-pentyl	F	Н	CI	CI	oil
19	n-butyl	CH₃	Н	Н	CI	91-95
20	n-butyl	CI	Н	Н	CI	89-91
21	n-butyl	F	Н	Н	CI	58-62
22	n-butyl	F	Н	F	CI	104-108
23	n-butyl	Н	Н	Н	CI	93-96
24	ethyl	F	Н	CI	CI	150-154
25	n-propyl	F	Н	CI	CI	72-75
26	2-methylpropyl	F	Н	CI	CI	122-125
27	isopropyl	F	Н	CI	CI	179-183
28	1-methylpropyl	F	Н	CI	CI	142-145
29	cyclopentyl	F	Н	CI	CI	189-195
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1	30	cyclohexyl	F	H	CI	CI	PCT/US99/02808 186-190	3
	31	phenyl	F	Н	CI	CI	180-186	
	32	3,3,3-trifluoropropyl	F	Н	CI	CI	111-112	
	33	2,6-dimethylphenyl	F	Н	CI	CI	172-178	
	34	3-methylphenyl	F	Н	CI	CI	156-163	
	35	2-methylphenyl	F	Н	CI	CI	165-169	
	36	2,6-dioxocyclohexyl	F	Н	CI	CI	192-193	
	37	cyclohexyl	F	н	CI	F	158	
	38	cyclohexyl	F	Н	CI	OCH ₃	190	
	39	cyclohexyl	F	Н	CI	CN	224-229	
	40	cyclohexyl	F	Н	F	CI	181-185	
	41	4-fluorophenyl	F	Н	CI	CI	169-174	
	42	cyclohexyl	F	Н	Н	CI	176-179	
	43	cyclohexyl	CI	Н	Н	CI	217-221	
	44	cyclohexyl	F	F	F	CI	135-140	
	45	cyclohexyl	F	Н	CI	N_3	173-176	
	46	cyclohexyl	F	Н	CI	SCH₃	229-233	
	47	cyclohexyl	F	Н	CI	Br	191-195	l
	48	cyclohexyl	F	Н	CI	NH ₂	276-281	
	49	cyclohexyl	F	F	F	OCH₃	193-197	
	50	cyclohexyl	F	Н	Н	OCH₃	185-190	
	51	cyclohex-3-enyl	F	Н	CI	CI	185	
	52	2-hydroxycyclohexyl	F	Н	CI	OCH ₃		
	53	cyclohexyi	F	F	F	OC₂H₅	184.5-190	
	54	cyclohexyl	F	Н	CI	OC ₂ H ₅		
	55	cyclohexyl	F	F	F	OCH(CH ₃) ₂	197-201	
	56	tetrahydrofuran-2-yl	F	F	F	CI		
	57	2-fluorophenyl	F	F	F	CI	171	
	58	2-trifluoromethylphenyl	F	F	F	CI	202	
	59	2-fluorophenyl	F	F	F	CI	167	
	60	2,4,6-trifluorophenyl	F	F	F	CI	175	
	61	4-tert-butylphenyl	F	F	F	CI	169	
	62	2-hydroxycyclohexyl	CI	Н	F	OCH(CH ₃) ₂	182	

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63	3-fluorophenyl	F	F	F	CI	209
64	cyclohexyl	F	F	F	F	145
65	cyclohexyl	F	F	F	I	187
66	cyclohexyl	OCH ₃	F	F	CI	170
67	3-hydroxy-4-chloro-	F	F	F	CI	205
	cyclohexyl					
68	cyclohexyl	F	OCH ₃	F	CI	189
69	cyclohexyl	F	OCH ₃	F	OCH ₃	168
70	mixture of trans-3- and	F	F	F	Cl	153
	4-fluorocyclohexyl					
71	cis-4-fluorocyclohexyl	F	F	F	CI	162-166
72	cyclohexyl	F	F	F	NHCH ₃	290-293.5
73	cyclohexyl	F	F	F	$N(CH_3)_2$	217-221
74	cyclohex-3-enyl	F	OCH ₃	F	CI	194
75	cis-4-fluorocyclohexyl	F	F	F	OCH ₃	203-206
76	cyclohexyl	F	OCH ₃	F	OC ₂ H ₅	146
77	cyclohexyl	F	OCH ₃	F	OCH(CH ₃) ₂	127
78	cyclohexyl	F	OCH ₃	F	OCH ₂ CF ₃	138
79	cyclohexyl	F	OCH ₃	F	OC_6H_5	195
80	cyclohexyl	F	OCH ₃	F		137
81	N-methyl-2,3-	F	Н	F	CI	195
	dehydropiperid-3-yl					
82	N-methyl-2,3-	F	OCH₃	F	CI	170
	dehydropiperid-3-yl					
83	N-methyl-2,3-	F	н	CI	CI	165
	dehydropiperid-3-yl					
84	4-acetoxycyclohexyl	F	F	F	CI	70
85	4-acetoxycyclohexyl	F	OCH₃	F	CI	90
86	mixture of trans-3- and	F	OCH₃	F	Cl	188
	4-fluorocyclohexyl					
87	cis-4-fluorocyclohexyl	F	OCH₃	F	CI	201
88	mixture of trans-3- and	F	OCH₃	F	OCH₃	157
	4-fluorocyclohexyl		•		·	
	•					1

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89	cis-4-fluorocyclohexyl	F	OCH ₃	F	OCH₃	PCT/US99/02808 181
90	cyclohexyl	F	F	F	OCH₂F	185
91	3-methylpro-3-enyl	F	OCH₃	F	CI	66-68
92	3-methylpro-3-enyl	F	OCH₃	F	OCH ₃	91-92
93	propyl	F	OCH ₃	F	CI	72-77
94	2-methylpropyl	F	OCH₃	F	CI	100-105
95	tetrahydrofuran-2-yl	F	OCH₃	F	CI	semi-solid
96	butyl	F	OCH₃	F	CI	semi-solid
97	cyclopentyl	F	OCH₃	F	CI	semi-solid
98	propyl	· F	OCH₃	F	OCH ₃	semi-solid
99	cyclopentyl	F	OCH ₃	F	OCH ₃	semi-solid
100	2-methylpropyl	F	OCH ₃	F	OCH ₃	semi-solid

Examples 101 and 102

5-chloro-7-cyclohexyl-6-(pentafluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine (**101**) (melting point: 188-193 °C) and 5-chloro-7-(4-methylcyclohexyl)-6-(pentafluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine (**102**) are obtained analogously to examples 7A and 2, respectively.

Biological Investigations

Determination of Minimum Inhibitory Concentration by Test Compounds in the Serial Dilution Test with Various Phytopathogenic Fungi

The MIC (Minimum Inhibitory Concentration) value, which indicates the lowest concentration of the active ingredient in the growth medium which causes a total inhibition of myecelial growth, is determined by serial dilution tests using Microtiter plates with 24 or 48 wells per plate. The dilution of the test compounds in the nutrient solution and the distribution to the wells is carried out by a TECAN RSP 5000 Robotic Sample Processor. The following test compound concentrations are used: 0.05, 0.10, 0.20, 0.39, 0.78, 1.56, 3.13, 6.25, 12.50, 25.00, 50.00 and 100.00 µg/ml. For preparation of the nutrient solution, V8 vegetable juice (333 ml) is mixed with calcium carbonate (4.95 g), centrifuged, the supernatant (200 ml) diluted with water (800 ml) and autoclaved at 121 °C for 30 min. The respective inocula (Alternaria solani, ALTESO; Botrytis cinerea, BOTRCI; Leptosphaeria nodorum, LEPTNO; Phytophthora

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infestans, PHYTIN; Magnaporthe grisea f. sp. oryzae, PYRIOR; Pyrenophora teres, PYRNTE; Rhizoctonia solani, RHIZSO; Sclerotinia sclerotiorum, SCLESC; Mycosphaerella ligulicola, MYCOLG; Monilina fructigena, MONIFG) are added into the wells as spore suspensions (50 μl; 5x10⁵/ml) or agar slices (6 mm) of an agar culture of the fungus. After 6-12 days incubation at suitable temperatures (18-25°C), the MIC values are determined by visual inspection of the plates (Tables II and III; 0 = not tested).

Table II

Example	ALTESO	BOTRCI	LEPTNO	PHYTIN	PYRIOR	PYRNTE	RHIZSO
1	0	0	12.5	100	1.56	3.13	0
2	0.1	0.2	0	> 100	< 0.05	1.56	> 100
6	3.13	25	25	> 100	0.78	0	> 100
7	1.56	12.5	> 100	> 100	1.56	> 100	> 100
19	1.56	12.5	12.5	50	0.78	6.25	> 100
20	0.2	1.56	3.13	> 100	< 0.05	3.13	3.13
21	0.1	1.56	3.13	100	< 0.05	0.78	3.13
22	0.1	1.56	1.56	> 100	0.1	6.25	1.56
23	6.25	> 100	> 100	50	25	> 100	> 100
24	12.5	6.25	3.13	> 100	< 0.05	> 100	6.25
25	1.56	0.78	> 100	12.5	0.1	3.13	1.56
26	0.78	0.2	0.39	> 100	< 0.05	3.13	0.78
27	> 100	0.78	1.56	> 100	0.2	> 100	0.39
28	6.25	3.13	> 100	> 100	1.56	6.25	0.78
29	0.78	1.56	0.39	> 100	< 0.05	0.78	0.78
30	< 0.05	< 0.05	25	> 100	< 0.05	0.2	> 100
32	3.13	0.78	> 100	50	0.2	12.5	6.25
33	> 100	> 100	> 100	6.25	12.5	> 100	> 100
34	1.56	6.25	25	50	0.78	> 100	> 100
35	3.13	3.13	6.25	25	0.78	> 100	3.13
36	> 100	> 100	> 100	12.5	> 100	> 100	> 100
37	0.78	0.39	> 100	> 100	3.13	> 100	> 100
37	0.2	1.56	> 100	> 100	0.39	> 100	> 100
38	100	> 100	> 100	> 100	0.78	> 100	> 100

WO 99/4 40	0.1	0.39	> 100	> 100	0.39	PC 3.13	CT/US99/028
41	1.56	3.13	> 100		3.33	3.13	> 100
42	0.39	1.56	0.39			3.13	3.13
43	1.56	> 100	1.56	> 100		> 100	> 100
44	< 0.05	< 0.05	0.2	> 100		0.2	0.78
45	100	> 100	> 100	> 100		> 100	> 100
49	0.2	0	> 100	> 100	0.39	1.56	> 100
50	> 100	> 100	> 100	> 100	25	> 100	> 100
68	< 0.05	<0.05	0.39	> 100	< 0.05	0	0.78
69	< 0.05	<0.05	1.56	> 100	< 0.05	0	
70	< 0.05	0.10	0.78	> 100	< 0.05	0	3.13
71	< 0.05	0.20	0.78	> 100	< 0.05	0	3.13
74	< 0.05	<0.05	0.78	> 100	< 0.05	0	6.25
75	1.56	6.25	12.5	> 100	0.39	0	0.39
84	3.13	12.5	12.5	> 100	3.13	0	> 100
85	0.78	1.56	6.25	25	0.78	0	100 > 100
86	< 0.05	0.10	0.39	> 100	< 0.05	0	
87	< 0.05	< 0.05	0.39	> 100	< 0.05	0	≥ 100 > 100
88	< 0.05	1.56	3.13	> 100	< 0.05	0	> 100
89	< 0.05	1.56	6.25	> 100	< 0.05	0	12.5
91	< 0.05	0.39	6.25	50	0.39	0	1.56
92	< 0.05	1.56	> 100	> 100	< 0.05	0	
93	0.2	0.2	6.25	100	<0.05	0	3.13
94	0.1	0.2	3.13	> 100	< 0.05	0	0.39
95	0.2	0.78	3.13	100	0.1	0	
96	< 0.05	0.1	3.13	> 100	< 0.05	0	3.13
97	< 0.05	0.2	6.25	> 100	0.03	0	0.78 0.39
98	1.56	3.13	100	> 100	0.7	0	
99	0.39	0.78	>100	> 100	0.2	0	1.56
100	0.39	0.78	> 100	> 100	< 0.05		1.56
101	0.2	0.78	0.2	> 100	0.03	0 3.13	1.56
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Table III

Example	BOTRCI	LEPTNO	SCLESC	MYCOLG	MONIFG
11	1.56	1.56	25	12.5	3.13
16	25	> 100	> 100	> 100	> 100
17	0.2	0.78	0.78	0.78	3.13
18	0.2	1.56	0.78	0.78	3.13

WHAT IS CLAIMED IS:

A compound of the general formula I

$$\begin{array}{c|c}
 & L^2 \\
 & L^3 \\
 & L^4 \\
 & N \\
 & N \\
 & N \\
 & X
\end{array}$$
(I)

wherein

R¹ represents an optionally substituted alkyl, alkenyl, alkynyl, alkadienyl, or aryl group, or an optionally substituted cycloalkyl or cycloalkenyl group, in which one CH₂ group may also be replaced by O, S or NR², in which R² represents a hydrogen atom or an alkyl group;

X represents a hydrogen or halogen atom, or a hydroxy, alkoxy, aryloxy, aralkyloxy, haloalkoxy, alkylthio, cyano, amino, alkylamino or dialkylamino group; L¹, L², L³, L⁴ and L⁵ each independently represent an hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group or a nitro or cyano group.

- 2. A compound according to Claim 1 in which at least one of L¹ and L⁵ represents a halogen atom.
- 3. A compound according to Claim 1 or 2 in which R^1 represents an optionally substituted C_{2-10} alkyl, C_{3-8} cycloalkyl or phenyl group.
- 4. A compound according to Claims 1 3 in which X represents a chlorine or iodine atom or a methoxy or ethoxy group.
- 5. A compound according to Claim 1 wherein X represents a chlorine or iodine atom, or a methoxy or ethoxy group, and L¹, L² and L³ each independently represent a hydrogen, fluorine or chlorine atom, or a methoxy, methyl, or trifluoromethoxy group, provided that at least one of L¹, L² and L³ is different from hydrogen.

6. A compound according to Claim 1 selected from the group consisting of: 5-chloro-6-phenyl-7-butyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-butyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-hexyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-butyl-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-butyl-6-(2-methylphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-butyl-6-(2-chlorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-butyl-6-(2-fluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-butyl-6-(2,6-difluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-ethyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-propyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(2-methylpropyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-pentyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-isopropyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(1-methylpropyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-cyclopentyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-cyclohexyl-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-cyclohexyl-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 7-cyclohexyl-5-methoxy-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 7-cyclohexyl-6-(2,6-difluorophenyl)-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine; 7-cyclohexyl-6-(2-fluorophenyl)-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine; 6-(2-chloro-6-fluorophenyl)-7-cyclohexyl-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(4-methylcyclohexyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 7-cyclohexyl-5-iodo-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-cyclohexyl-6-(2,4-difluoro-6-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 7-(4-chloro-3-hydroxycyclohexyl)-5-chloro-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine; 5-chloro-7-(cis-4-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

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5-chloro-7-(cis-3-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-7-(trans-4-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-cyclohexyl-5-(N-methylamino)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine;

7-cyclohexyl-5-(N,N-dimethylamino)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-7-cyclohex-3-enyl-6-(2,6-difluoro-4-methoxyphenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-(trans-4-fluoro-3-cyclohexyl)-5-methoxy-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-ethoxy-[1,2,4]triazolo[1,5-a]pyrimidine;

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-isopropoxy-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-(2,2,2-trifluoroethoxy)-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-phenoxy-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-cyclohexyl-5-benzyloxy-6-(2,6-difluoro-4-methoxyphenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-7-(N-methyl-2,3-dehydropiperid-3-yl)-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-6-(2,6-difluorophenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-6-(2-chloro-6-fluorophenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-(4-acetoxycyclohexyl)-5-chloro-6-(2,4,6-trifluorophenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

7-(4-acetoxycyclohexyl)-5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-4-fluorocyclohexyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(trans-4-fluorocyclohexyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-3-fluorocyclohexyl)-

[1,2,4]triazolo[1,5-a]pyrimidine;

6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-4-fluorocyclohexyl)-5-methoxy-

[1,2,4]triazolo[1,5-a]pyrimidine;

6-(2,6-difluoro-4-methoxyphenyl)-7-(trans-4-fluorocyclohexyl)-5-methoxy-

[1,2,4]triazolo[1,5-a]pyrimidine;

6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-3-fluorocyclohexyl)-5-methoxy-

[1,2,4]triazolo[1,5-a]pyrimidine; and

7-cyclohexyl-5-fluoromethoxy-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine.

7. A process for the preparation of a compound of general formula I

$$\begin{array}{c|c}
 & L^2 \\
 & L^3 \\
 & L^4 \\
 & N \\
 & N \\
 & N \\
 & X
\end{array}$$
(I)

wherein

R¹ represents an optionally substituted alkyl, alkenyl, alkynyl, alkadienyl, or aryl group, or an optionally substituted cycloalkyl or cycloalkenyl group, in which one CH₂ group may also be replaced by O, S or NR², in which R² represents a hydrogen atom or an alkyl group;

X represents a hydrogen or halogen atom, or a hydroxy, alkoxy, aryloxy, aralkyloxy, haloalkoxy, alkylthio, cyano, amino, alkylamino or dialkylamino group;

L¹, L², L³, L⁴ and L⁵ each independently represent an hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group or a nitro or cyano group, which comprises

(a) treating a compound of the general formula II

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$$\begin{array}{c|c}
 & L^{2} \\
 & L^{3} \\
 & L^{4} \\
 & N \\$$

wherein

 L^1 , L^2 , L^3 , L^4 and L^5 are as hereinbefore defined and Hal represents a halogen atom; with compound of formula III

$$R^{1}$$
—Met (III)

in which

R¹ is as hereinbefore defined,

Met represents a free or complexed metal atom,

to afford a compound of formula I, in which X represents a halogen atom, and

- (b) optionally treating the resulting 5-halogentriazolopyrimidine with an alcohol, a thioalcohol in the presence of a base, or with a metal amide, a metal alkylamide or a metal dialkylamide or a metal cyanide.
- 8. A fungicidal composition which comprises a carrier, and as active agent, at least one compound of formula I as defined in any one of Claims 1 to 6.
- 9. A method of combating fungus at a locus which comprises treating the locus with a compound of formula I as defined in any one of Claims 1 to 6, or with a composition as defined in Claim 8.
- 10. The use as a fungicide of a compound of formula I as defined in any one of Claims 1 to 6, or a composition as defined in Claim 8.



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A. CLASS IPC 6	SIFICATION OF SUBJECT MATTER C07D487/04 A01N43/90 //(C07D	0487/04,249:00,239:00)				
According t	to International Patent Classification (IPC) or to both national classifi	lication and IPC				
B. FIELDS SEARCHED						
Minimum do IPC 6	locumentation searched (classification system followed by classifical CO7D A01N	ation symbols)				
Documenta	ation searched other than minimum documentation to the extent that	such documents are included in the fields se	earched			
Electronic d	data base consulted during the international search (name of data b	pase and, where practical, search terms used)			
C. DOCUM	IENTS CONSIDERED TO BE RELEVANT					
Category °	Citation of document, with indication, where appropriate, of the re	Relevant to claim No.				
A	EP 0 550 113 A (SHELL) 7 July 19 see claims 1,8 & US 5 593 996 A (PEES ET AL.) 14 January 1997 cited in the application	1,8				
	Further documents are listed in the continuation of box C. X Patent family members are listed in annex.					
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed Date of the actual completion of the international search		T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention. X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone. Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. A" document member of the same patent family.				
28 June 1999		07/07/1999	07/07/1999			
Name and n	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Authorized officer Alfaro Faus I				



information on patent family members

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